

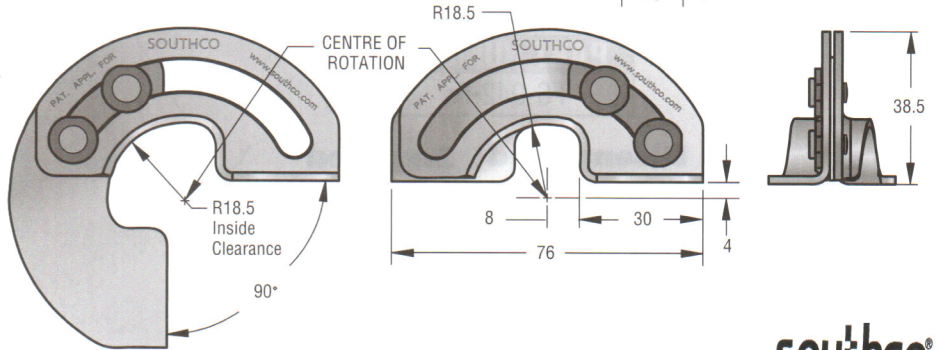
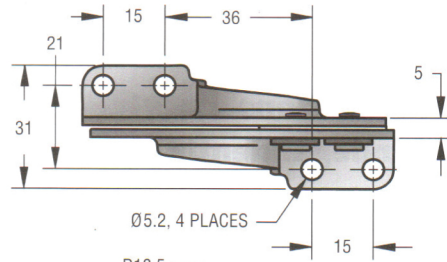


90° Free-swinging Style



Part Numbers

Zinc Plated, Steel	R6-21-11
Stainless Steel	R6-21-23

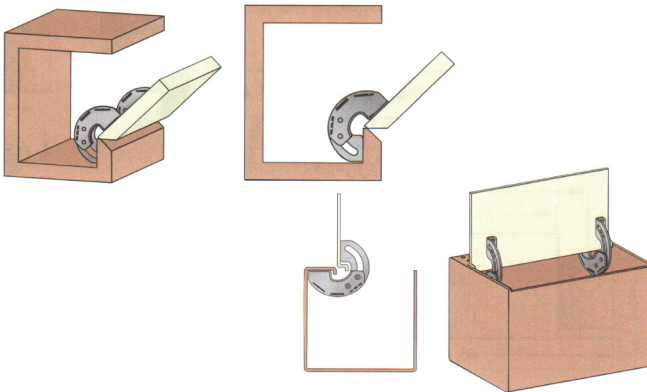


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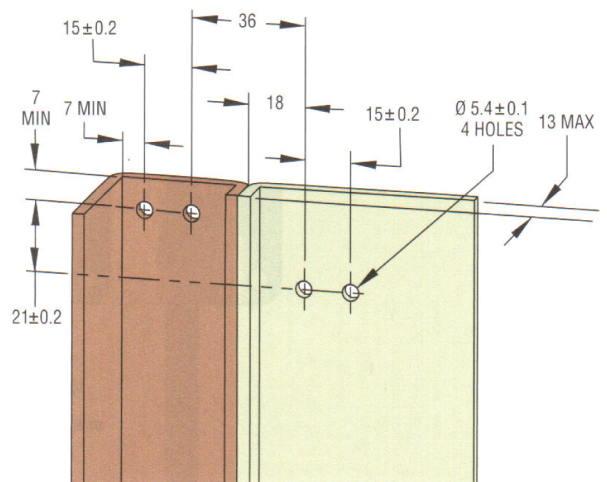
Material and Finish:

- Roller Leafs and CAM Leafs: Steel, zinc plated or natural 300 series stainless steel.
- Rivets: 300 series stainless steel.
- Washer and Bushings: Acetal, Black
Flammability rating: UL94-HB

Possible Application

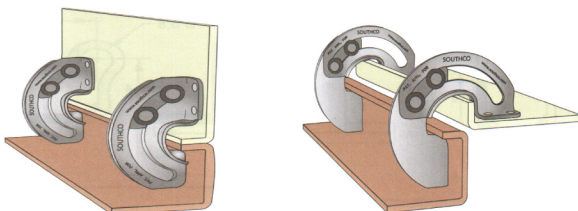


Panel Preparation for 90° Free-swinging and Door-stay styles



Operation

1 Closed **2 Open**



Panel thickness exceeding 4mm will require a 45° chamfer on both door and frame.

1. Prepare door and frame as shown.
2. Install using M5 hardware or by welding.
(Mounting hardware not supplied)