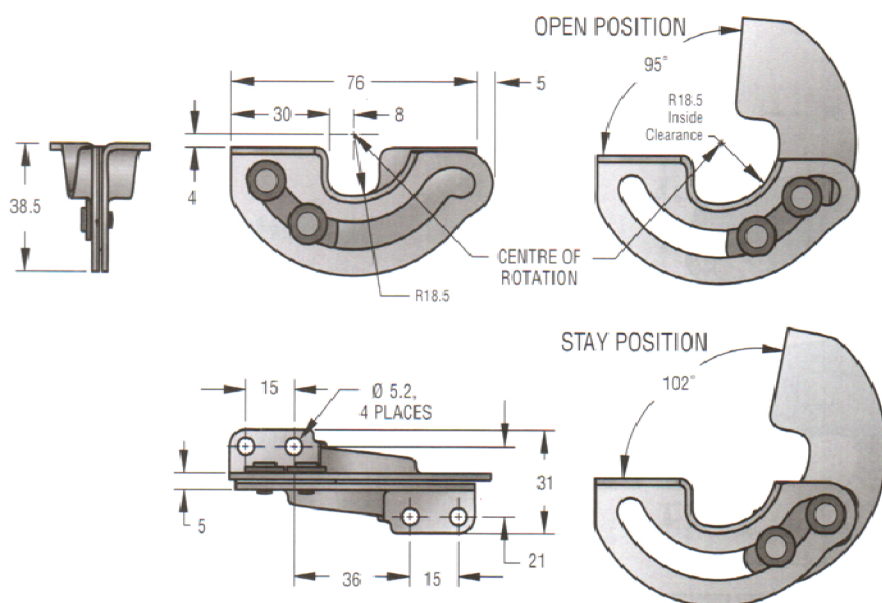


Concealed, Door Stay Style



Part Numbers

Zinc Plated, Steel	R6-22-11
Stainless Steel	R6-22-23



southco®

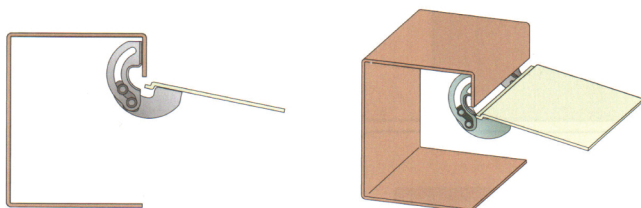
Material and Finish:

All Styles (180°, 90°, and Door-stay)

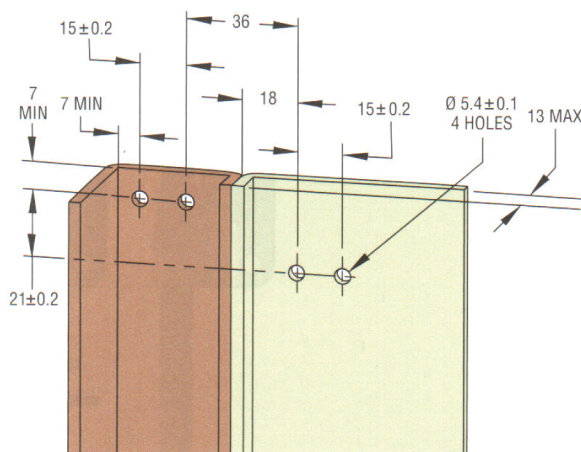
- Roller Leafs and CAM Leafs: Steel, zinc plated or natural 300 series stainless steel.
- Rivets: 300 series stainless steel.
- Washer and Bushings: Acetal, Black

Flammability rating: UL94-HB

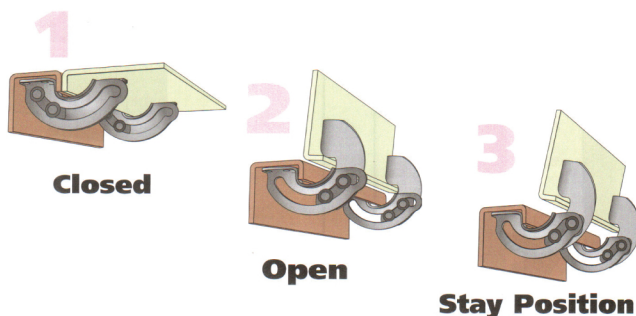
Possible Application



Panel Preparation for 90° Free-swinging and Door-stay styles



Operation



Panel thickness exceeding 4mm will require a 45° chamfer on both door and frame.

1. Prepare door and frame as shown.
2. Install using M5 hardware or by welding.
(Mounting hardware not supplied)