

Ø 9.3

(.366")

over knurl

## Small Receptacle For Ultrasonic Installation in Thermoplastics

- Material: 1010 steel case hardened and zinc plated

- Low carbon steel shell
- Minimize residual stress
- Increased torque-out resistance
- Increased pull-out resistance
- Type 302 DACROTIZED stainless steel spring
- Two installation methods (see below)



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## P/No: 81-35-310-55

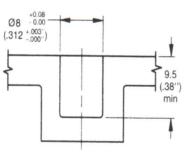
Two orientation slots.
Wing or slot of stud will be perpendicular to these slots

when fastener is locked.

Ø 7.9 (.309")

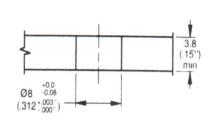
1. Prepare hole.

8.3 (.328")



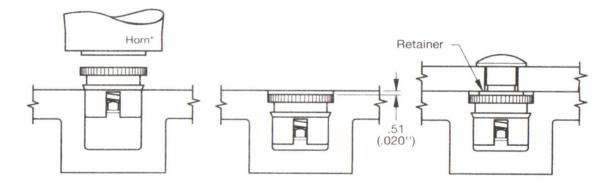
Locking Stops

Installation



2. Use one of the methods shown

Method A-Horn recesses receptacle to a 0.5 depth



Method B-Horn installs receptacle flush with surface

