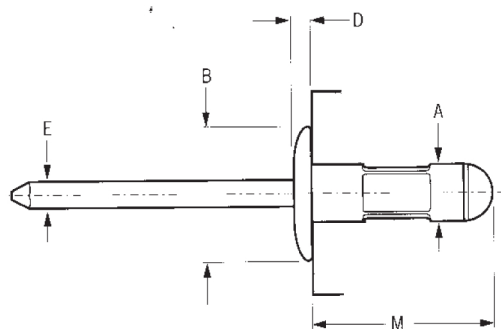
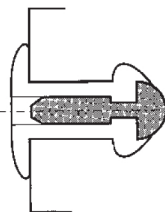




BREAKSTEM RIVET



BEFORE PLACING



AFTER PLACING

A = Shank Diameter

M = Shank Length

B = Head Diameter

D = Head Thickness

E = Mandrel Diameter



Material:

Body: Aluminium Alloy

Mandrel: Carbon Steel

Finish:

Body: Natural

Mandrel: Zinc Plated

DIMENSIONS

in millimetres

Hole Size		Grip Range		A	M	B	D	E	Fastener Size	Part
Min.	Max.	Min.	Max.	Max.	Max.	Max.	Max.	Max.	nom.	Numbers
3.1	3.3	0.8	4.3	3.0	9.1	6.7	1.3	1.7	3.0	S-5307-AL
3.1	3.4	0.8	4.8	3.2	10.4	6.7	1.3	1.8	3.2 (1/8")	S-0410-AL
		1.2	6.3		12.0					S-0412-AL
		4.0	7.9		13.6					S-0414-AL
		5.5	9.5		16.0					S-0416-AL
4.1	4.2	0.5	3.2	4.0	9.3	8.2	1.6	2.1	4.0 (5/32")	S-0508-AL
		0.8	4.7		10.7					S-0510-AL
		1.2	6.3		12.5					S-0512-AL
		4.0	9.5		16.2					S-0516-AL
		6.4	12.7		19.6					S-0521-AL
4.9	5.0	1.6	6.3	4.9	13.9	10.1	1.8	2.8	4.8 (3/16")	S-0613-AL
		4.8	11.1		18.7					S-0619-AL
		4.8	12.7		20.2					S-0621-AL
		12.7	19.8		28.2					S-0631-AL